



## WHAT YOU NEED





**19mm SPANNER**

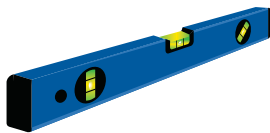


**19mm SOCKET WRENCH**

OR



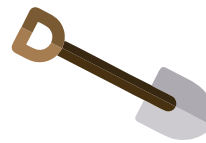
**DO NOT USE IMPACT WRENCH**



**LEVEL**



**TAPE**




**SPADE**



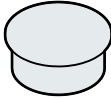
**RIVETER**

## KIT CONTENTS


PARTS NOT TO SCALE




CROSS BAR x2




OFF SEASON CAP x 4



CROSSBAR NUT, BOLT AND WASHER x4



GOAL POST TOP x4



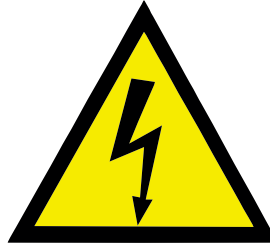
GOAL POST BASE WITH PRE-ASSEMBLED GROUND TUBE WITH SECURITY SCREW x4



**PLEASE NOTE: GOAL POST MAY BE SENT ASSEMBLED DEPENDING ON MODEL ORDERED**

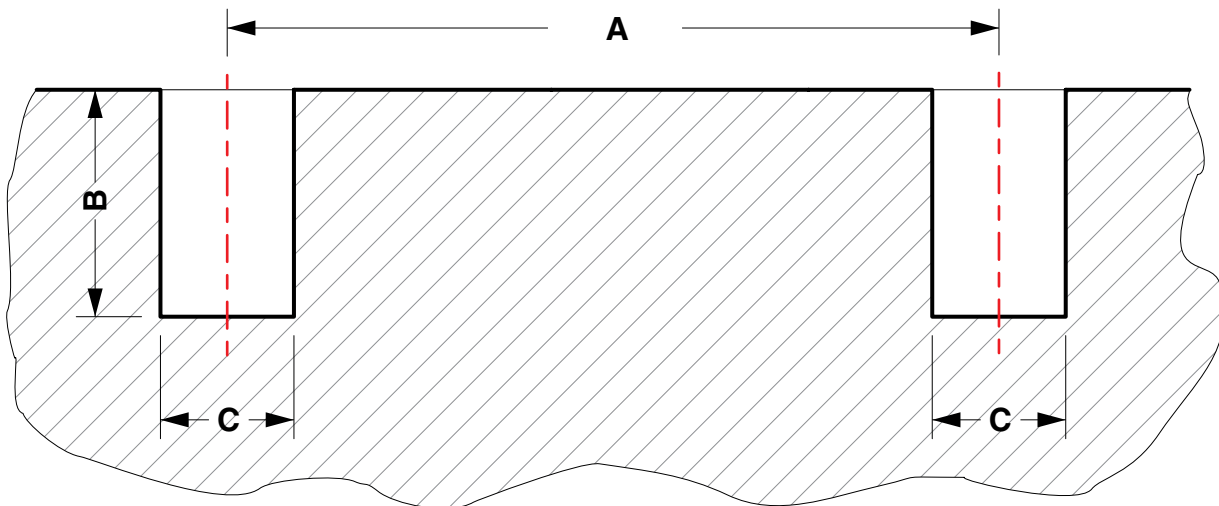


**IMPORTANT! YOU MUST SURVEY THE GROUND FOR EXISTENCE OF ANY UNDERGROUND SERVICES, CALL BEFORE YOU DIG.**



**1**

## FOUNDATION LAYOUT AT EACH END OF FIELD



**2**

## FOUNDATION SIZE AND LOCATION TABLE

MODEL	POST DIA	A (mm)	B (mm)	C (mm)	Est Concrete (m <sup>2</sup> )
RG7500 GTL (LEAGUE)	80	5580	850	450	0.6
RG7500 GTU (UNION)	80	5680	850	450	0.6
RG10000 GTL (LEAGUE)	100	5600	1100	600	1.3
RG10000 GTU (UNION)	100	5700	1100	600	1.3



**PLEASE NOTE: GAP BETWEEN POSTS FOR LEAGUE TO BE 5500mm AND FOR UNION TO BE 5600mm**

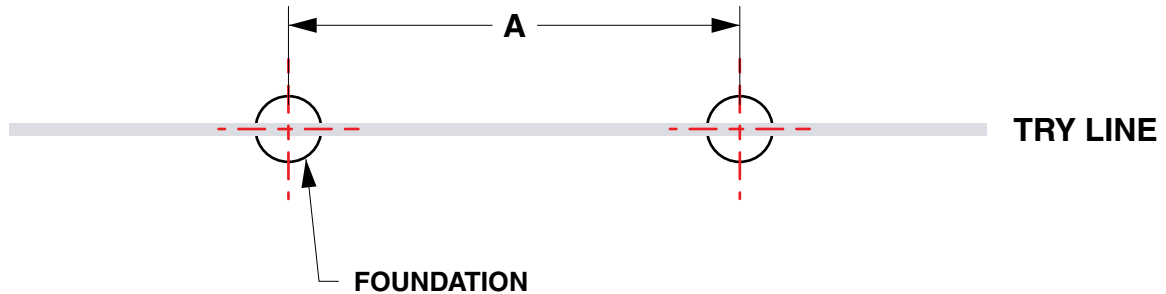
**CONCRETE RECOMMENDATIONS:**

**MINIMUM STRENGTH:**

**25MPA 80-100 SLUMP 20-25 AGGREGATE ADDITION OF 2% CONCRETE ACCELERATOR**

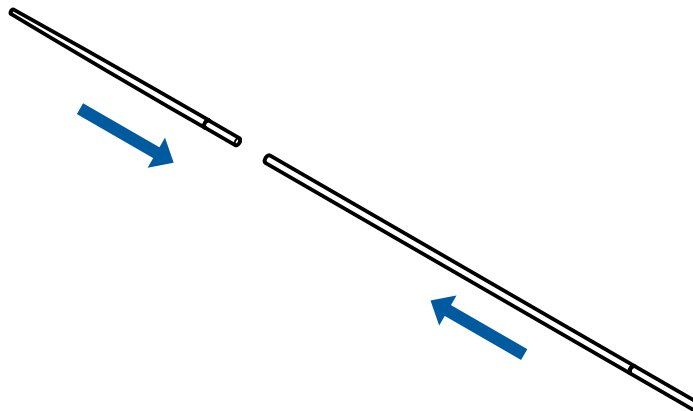
**3**

**MARK OUT AND DIG FOOTINGS AS PER THE FOUNDATIONS TABLE**



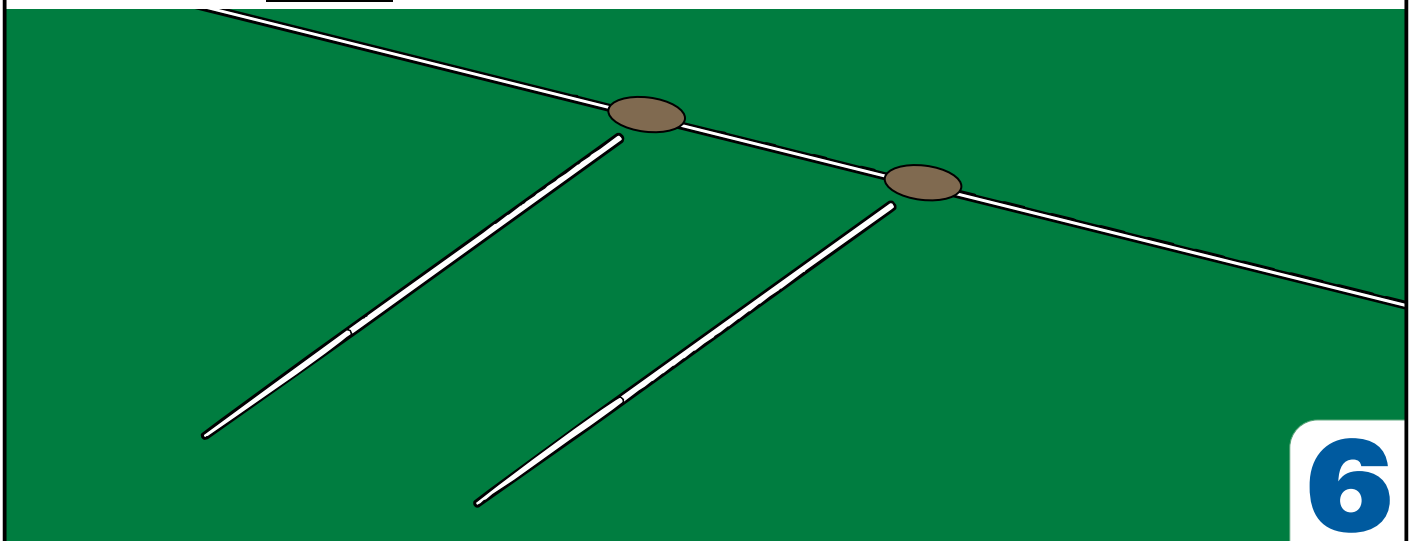
**4**

**ASSEMBLE GOAL POSTS IF REQUIRED AND POP RIVET TOGETHER USING ALL PRE DRILLED HOLES**



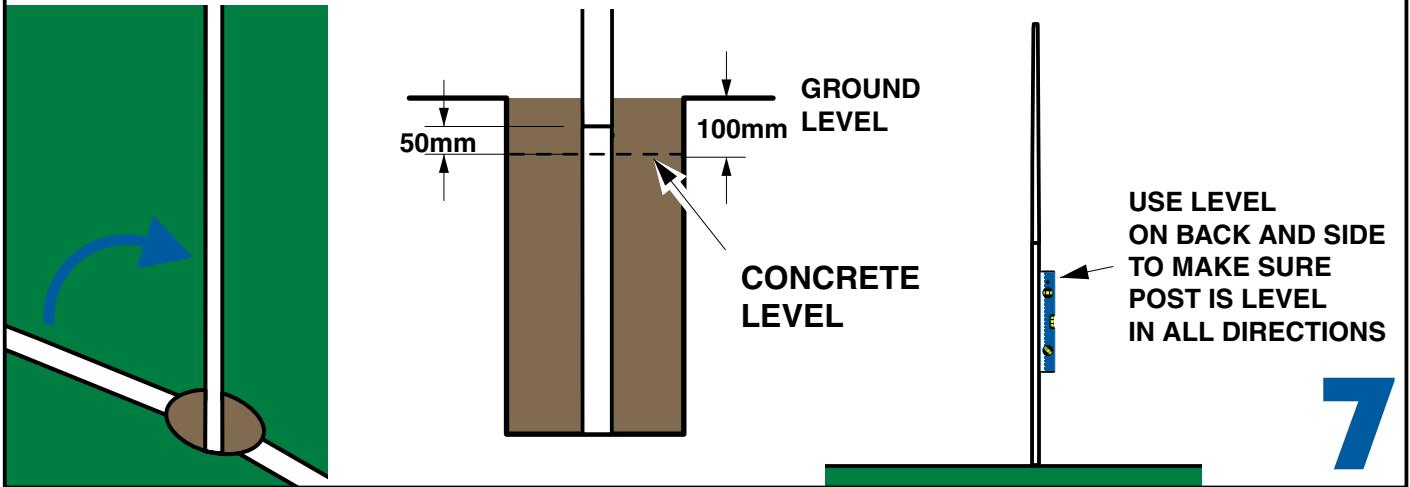
**5**

**LAYOUT ALL POSTS IN FRONT OF THE CORRECT FOUNDATION HOLES**

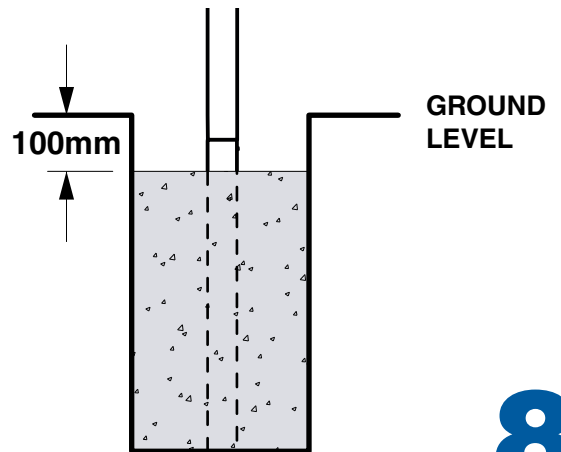


**6**

**STAND POST WITH ATTACHED GROUND TUBE IN HOLE, POSITION, LEVEL AND STABILISE POSTS READY FOR CONCRETE POUR**



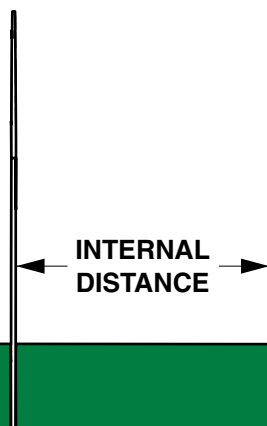
**ONCE YOU HAVE POSITIONED THE POSTS, POUR CONCRETE 100mm BELOW GROUND LEVEL, REPEAT ON ALL FOUNDATIONS**



**CONCRETE RECOMMENDATIONS:**

MINIMUM STRENGTH: 25MPA 80-100 SLUMP 20-25  
 AGGREGATE. ADDITION OF 2% CONCRETE ACCELERATOR

**REPEAT STEPS 7 & 8 FOR EACH POST ENSURE INTERNAL DISTANCE IS ACHIEVED LEAVE CONCRETE TO CURE MIN 24-48 HOURS**

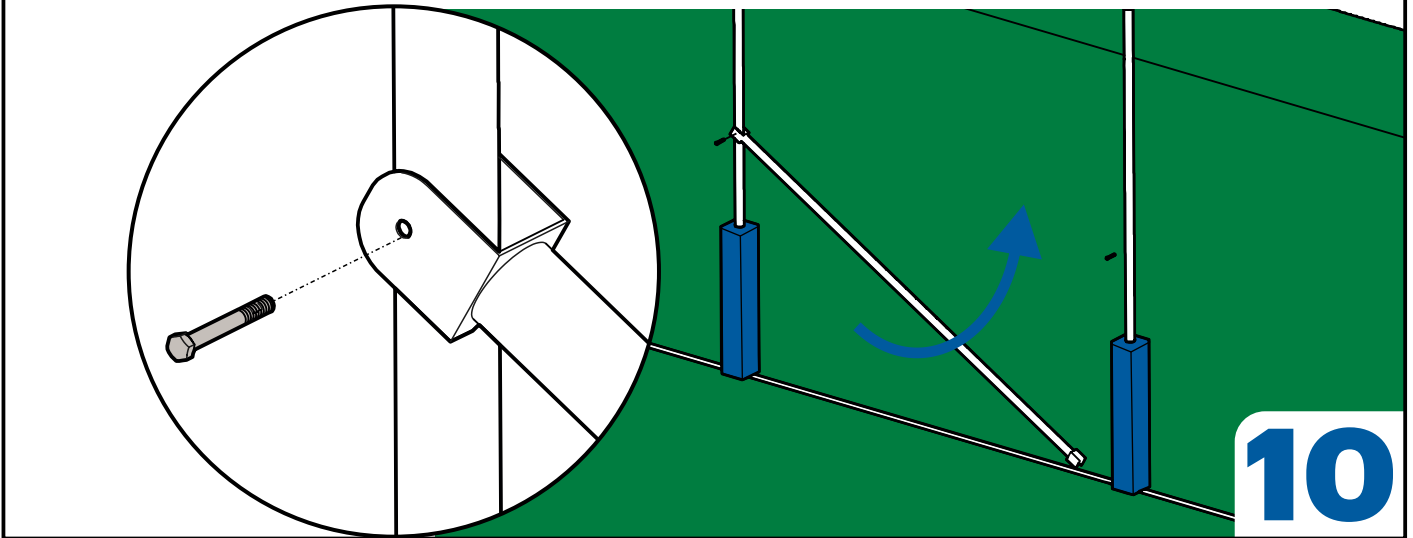


INTERNAL DISTANCE  
 LEAGUE = 5500mm  
 UNION = 5600mm

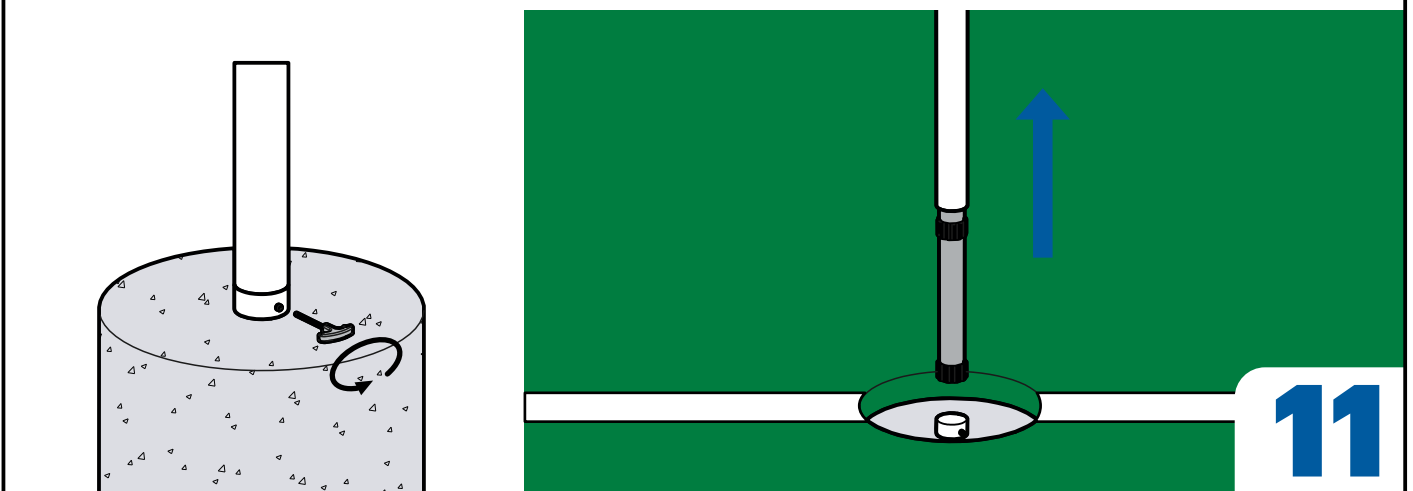


**9**

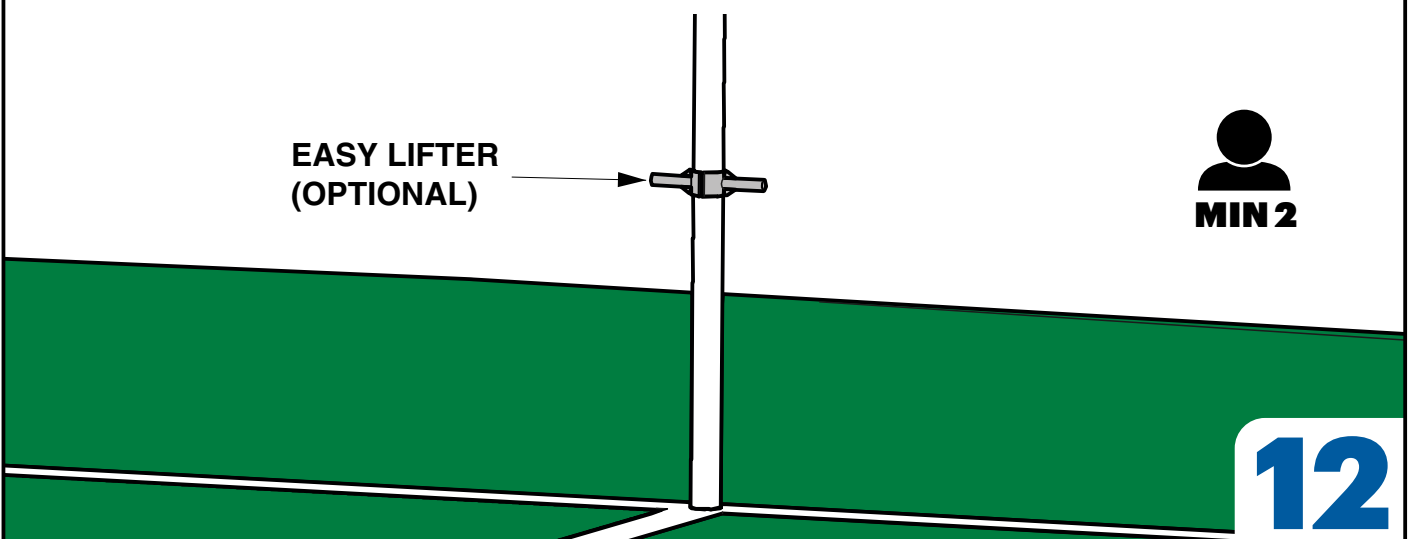
**ONCE RAISED SECURE CROSS BAR INTO PLACE ONE SIDE AT A TIME**



**TO REMOVE POSTS, UNSCREW SECURITY SCREW AND LIFT POST FROM GROUND TUBE AND MOVE TO STORAGE**



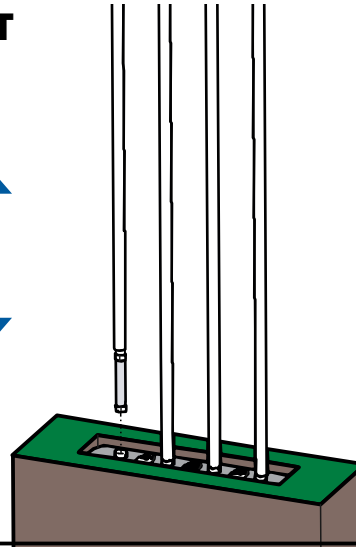
**AN EASY LIFTER CAN BE USED TO AID RAISING AND LOWERING POSTS**



**TO STORE GOAL REPEAT STEPS 10 TO 9, COVER FOUNDATIONS AND RETURN TO OPTIONAL STORAGE UNIT**

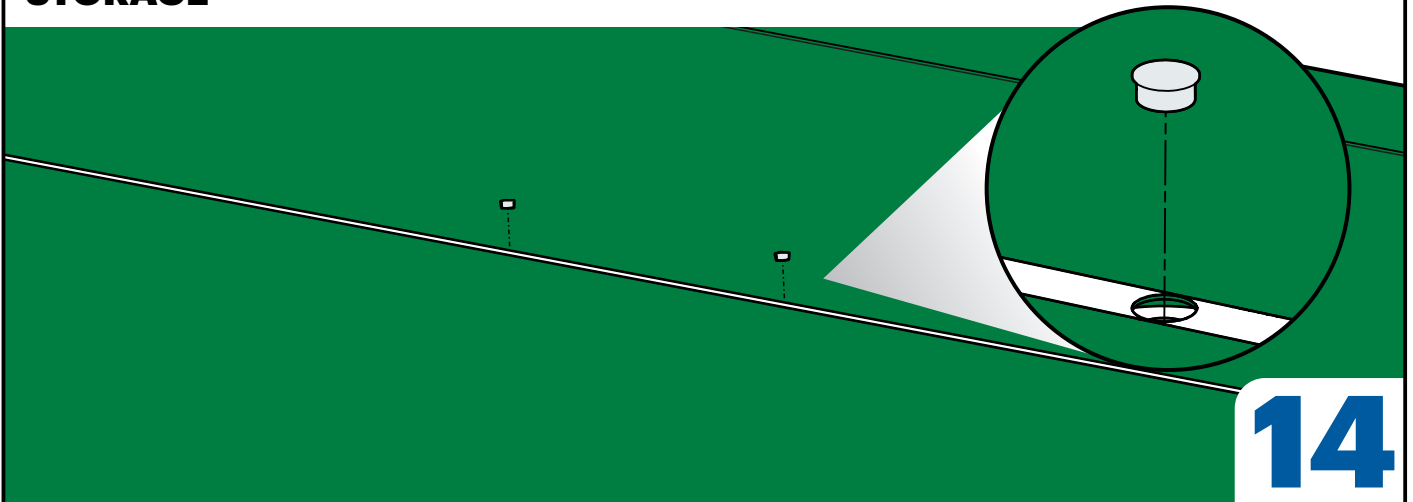


OPTIONAL EXTRA  
SEE STORAGE UNIT FOR  
FURTHER INFORMATION



**13**

**USE OFF SEASON CAP TO SEAL GROUND TUBE HOLES FOR OFF SEASON STORAGE**



**14**