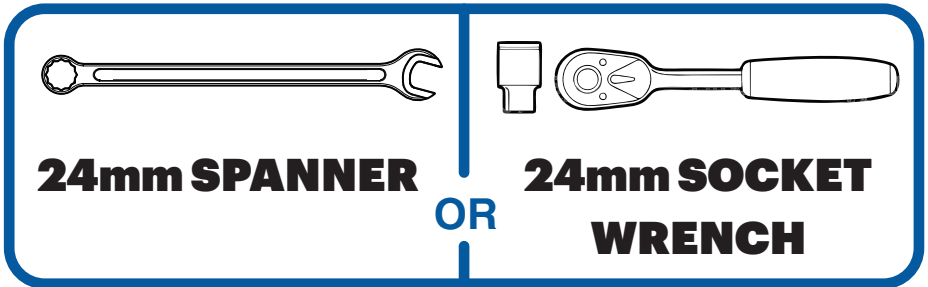
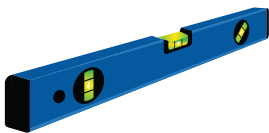


WHAT YOU NEED



DO NOT USE IMPACT WRENCH



LEVEL



TAPE



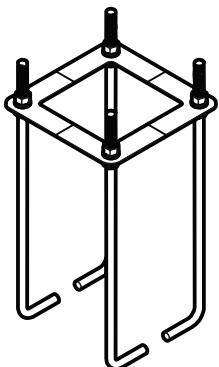
SPADE



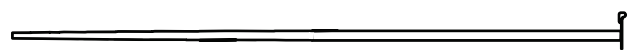
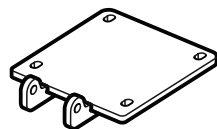
RIVETER

KIT CONTENTS

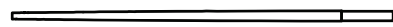
PARTS NOT TO SCALE



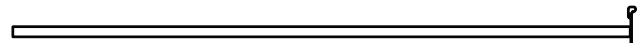
HOLD DOWN BOLTS WITH INSTALLATION TEMPLATE x8



POINTS POST 1 PIECE x4



GOAL POST TOP x4



GOAL POST BASE x4

IMPORTANT! YOU MUST SURVEY THE GROUND FOR EXISTENCE OF ANY UNDERGROUND SERVICES, CALL BEFORE YOU DIG.

1100

1

FOUNDATION LAYOUT AT EACH END OF FIELD

2

FOUNDATION SIZE AND LOCATION TABLE

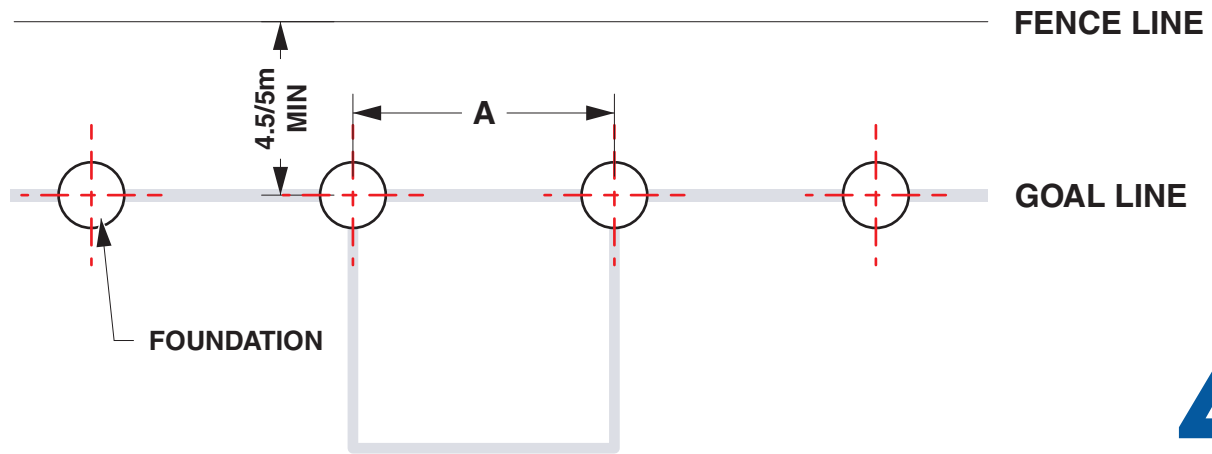
MODEL	A (mm)	B (mm)	C (mm)	Est Concrete (m ²)
GP 8000 HBP	6500	1100	600	1.9
GP 9000 HBP	6500	1200	600	2.1
GP 10000 HBP	6500	1300	600	2.4

PLEASE NOTE: POST DIAMETER 100mm, GAP BETWEEN POSTS TO BE 6400mm

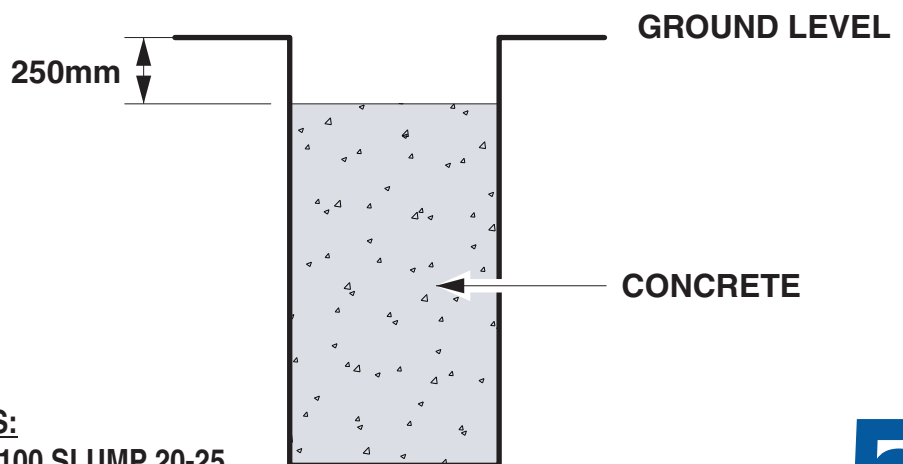
CONCRETE RECOMMENDATIONS:
 MINIMUM STRENGTH: 25MPA 80-100 SLUMP 20-25 AGGREGATE
 ADDITION OF 2% CONCRETE ACCELERATOR

3

MARK OUT AND DIG FOOTINGS AS PER THE FOUNDATIONS TABLE AND ENSURE YOU ALLOW MIN OF 4.5m (5m FOR NEW OVALS) TO FENCE LINE



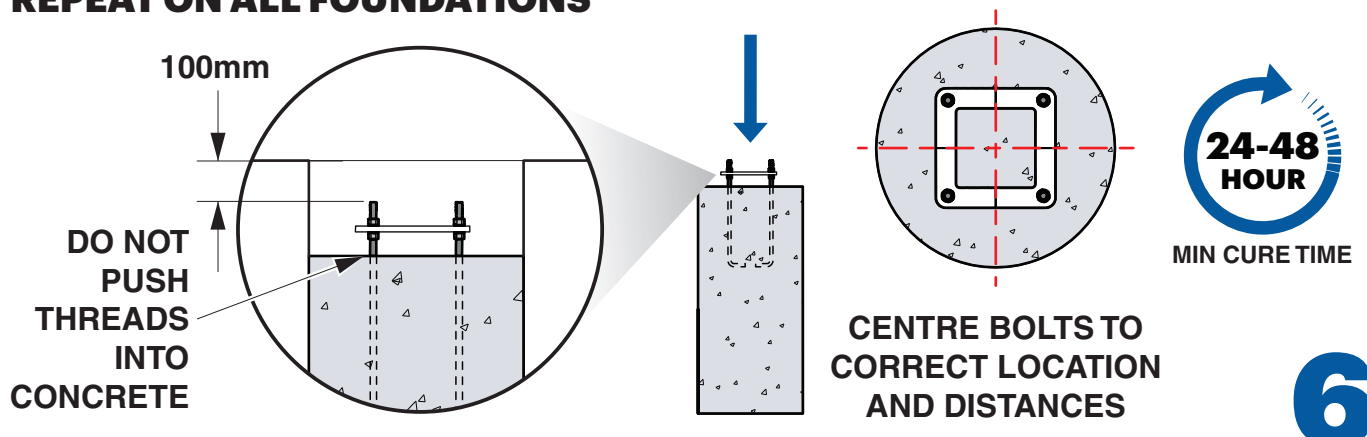
POUR CONCRETE 250mm BELOW GROUND LEVEL, REPEAT ON ALL FOUNDATIONS



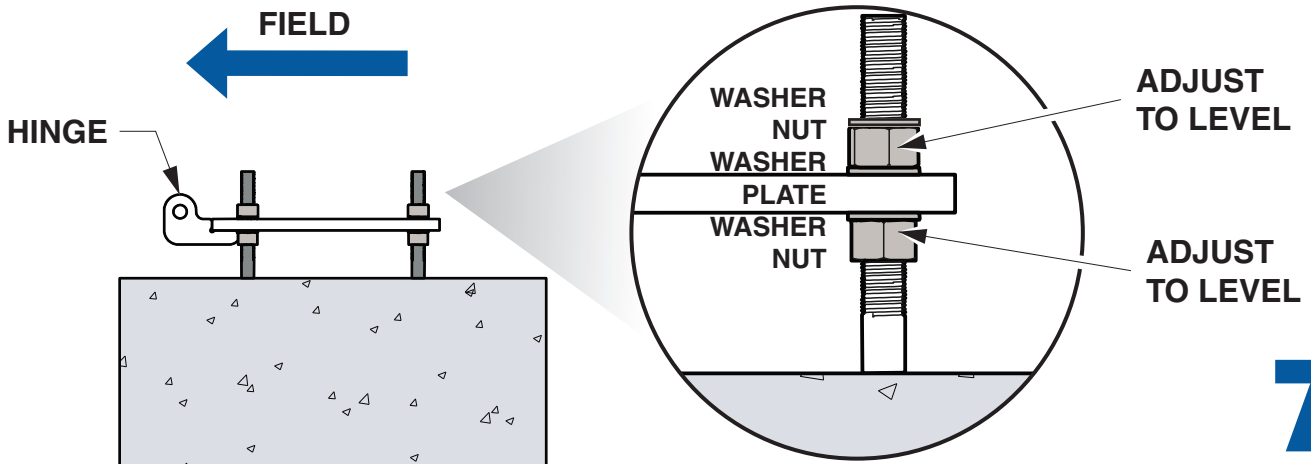
CONCRETE RECOMMENDATIONS:

MINIMUM STRENGTH: 25MPA 80-100 SLUMP 20-25
AGGREGATE. ADDITION OF 2% CONCRETE ACCELERATOR

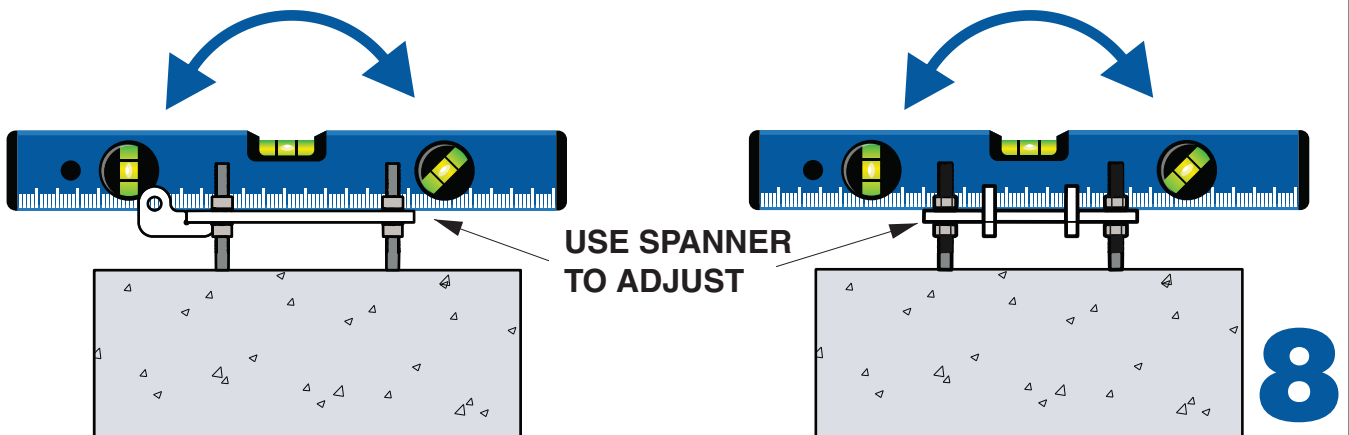
INSERT HD BOLT SET INTO POSITION OF FOUNDATION, TOP OF BOLTS TO BE 100mm BELOW GROUND LEVEL, LEAVE CONCRETE TO FULLY CURE, REPEAT ON ALL FOUNDATIONS



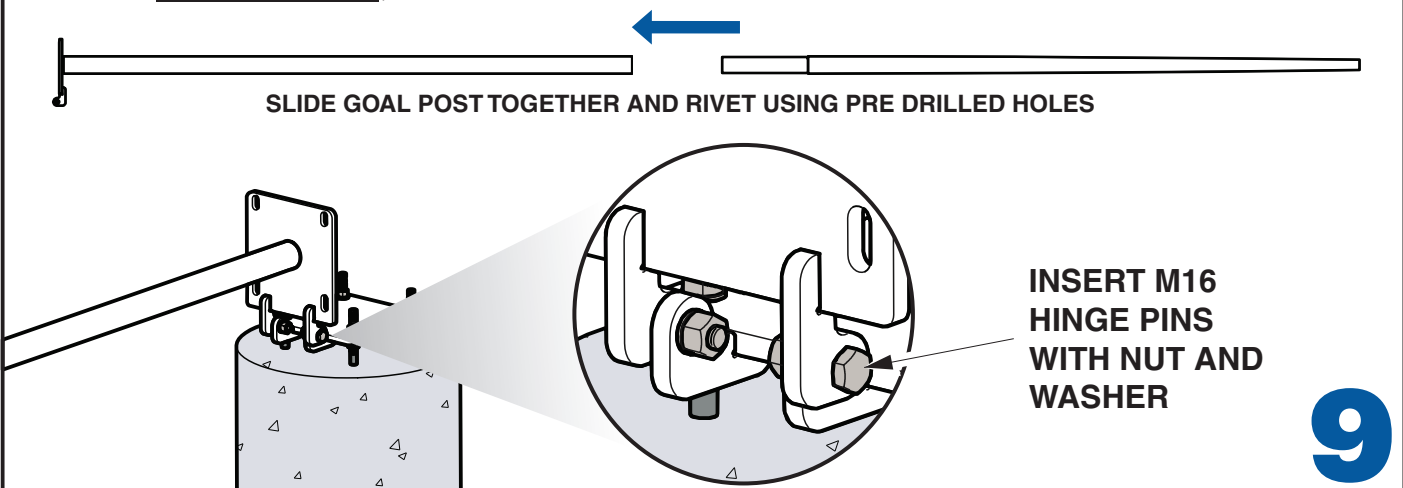
REMOVE TEMPLATE, AND REPLACE WITH BOTTOM PLATE AND LEVEL, HINGE MUST FACE DIRECTION OF THE FIELD, REPEAT ON ALL PLATES



TO LEVEL BOTTOM PLATES YOU MUST ADJUST THE TOP AND BOTTOM NUTS SO THAT THE PLATE IS LEVEL IN ALL DIRECTIONS, REPEAT ON ALL PLATES

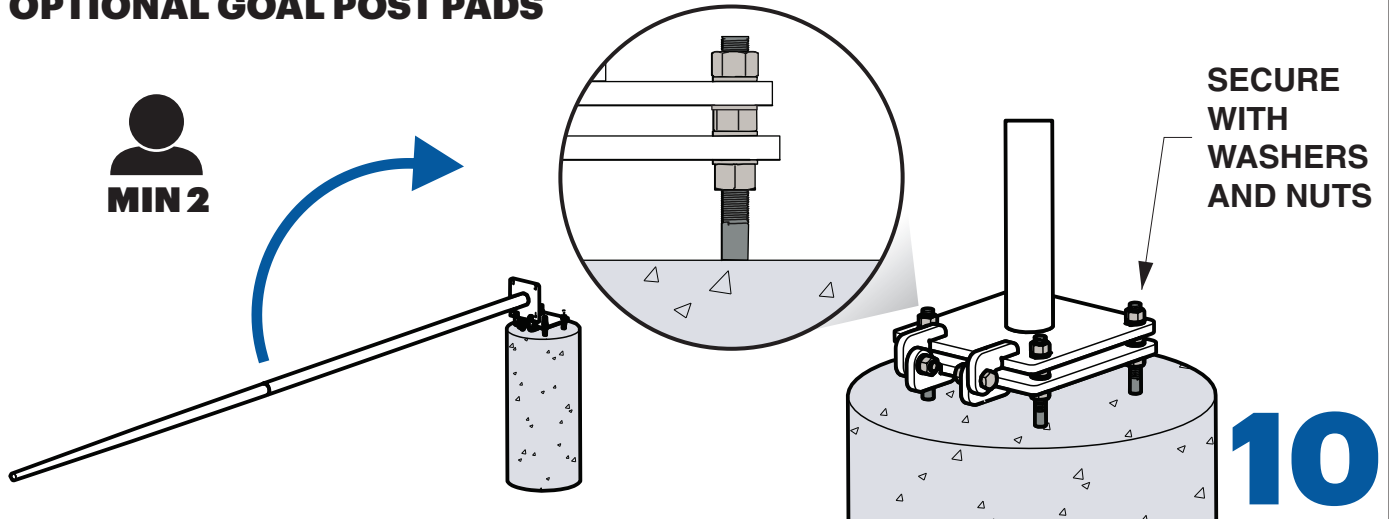


ASSEMBLE GOAL POST, ATTACH POST AND TOP PLATE TO BOTTOM PLATE USING HINGE PINS, REPEAT ON ALL POSTS



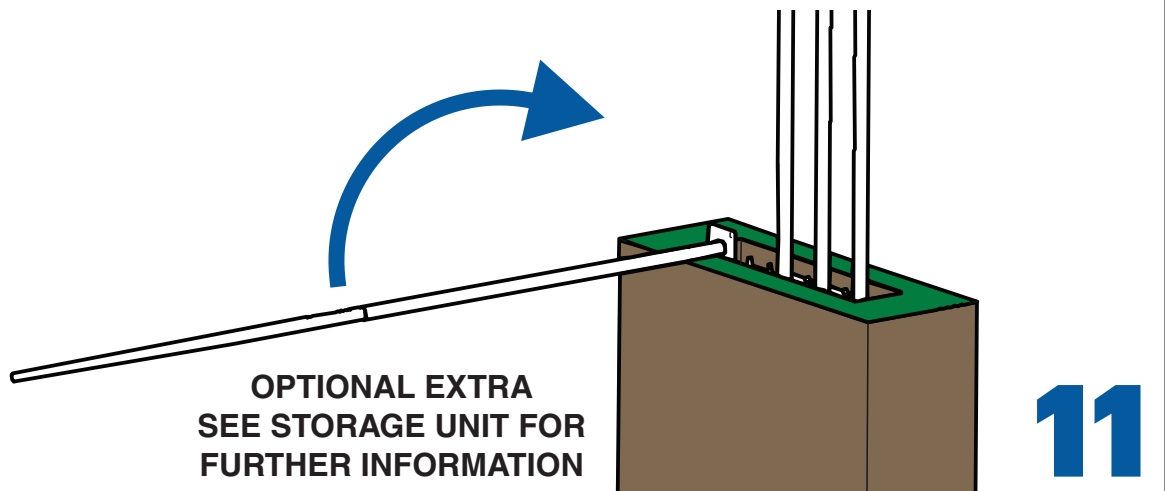
CAREFULLY RAISE GOAL POSTS AND SECURE WITH TOP NUTS, INSTALL OPTIONAL GOAL POST PADS


MIN 2



TO STORE GOAL REPEAT STEPS 10 TO 9, COVER FOUNDATIONS AND RETURN TO OPTIONAL STORAGE UNIT


MIN 2



AN EASY ROLLER CAN BE USED TO AID RAISING AND LOWERING POSTS

